



## OK Autrod 420

A continuous solid welding wire of 13% Cr type. OK Autrod 420 is used for welding of similar martensitic and martensitic-ferritic steels in different applications. The wire 420 type can be used in combination with OK Flux 10.93.

<b>Classifications Wire Electrode</b>	SFA/AWS A5.9 : ER420
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<b>Alloy Type</b>	13Cr
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### Typical Wire Composition %

<b>C</b>	<b>Mn</b>	<b>Si</b>	<b>Cr</b>
0.3	0.4	0.3	13.0